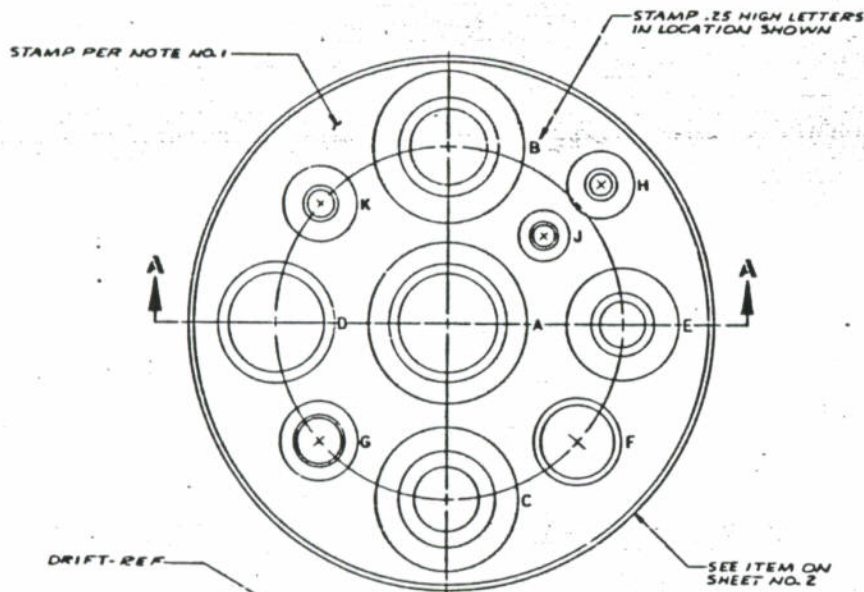


POCKET IDENT. LETTER	BEARING	SHAFT	BEARINGS REQUIRED
A	BEARING, BALL, ANNULAR 55 MM x 90 MM x 18 MM	GEAR, HELICAL POWER TRAIN PINION	2
B	BEARING, BALL, ANGULAR CONTACT, 55 MM x 90 MM x 18 MM	GEARSHAFT ASSY HELICAL POWER TAKEOFF	1
C	BEARING, BALL, ANGULAR CONTACT, 40 MM x 80 MM x 18 MM	PISTON ASSY TORQUEMETER	1
D	BEARING, ROLLER-CYLINDRICAL 55 MM x 90 MM x 18 MM (INNER RACE ONLY)	SHAFT ASSEMBLY, SUPPORT TORQUEMETER	1
E	BEARING, BALL, ANNULAR 25 MM x 62 MM x 17 MM	GEARSHAFT ASSY, FUEL CONTROL-OIL PUMP	1
F	BEARING, ROLLER 40 MM x 80 MM x 18 MM (INNER RACE ONLY)	GEARSHAFT ASSY, HELICAL POWER TAKEOFF	1
G	BEARING, BALL, 25 MM x 42 MM x 9 MM	GEARSHAFT ASSY, SPUR PWR TRAIN TACH AND GOV	1
		GEARSHAFT ASSY, FUEL CONTROL-OIL PUMP	1
		GEARSHAFT ASSY STARTER GENERATOR	2
		GEARSHAFT, 15 HP SPARE DR	1
		GEARSHAFT SPUR IDLER AND CENTRIFUGAL BREATHER	1
		GEARSHAFT SPUR ADAPTER	1

POCKET IDENT. LETTER	BEARING	SHAFT	BEARINGS REQUIRED
H	BEARING, BALL, ANNULAR 12 MM x 37 MM x 12 MM	GEARSHAFT GENERATOR IDLER	1
		GEARSHAFT, SPUR IDLER AND CENTRIFUGAL BREATHER	1
J	BEARING, BALL, 12 MM x 20 MM x 8 MM	GEARSHAFT ASSY, SPUR PWR TRAIN TACH AND GOV	1
		GEARSHAFT, SPUR 77 T IDLER	1
		GEARSHAFT, GENERATOR IDLER	1
		GEARSHAFT, 15 HP SPARE DR	1
		GEARSHAFT, COMPOUND IDLER-HELICAL AND SPUR-SPARE DR	1
		SHAFT-SUPPORT, IDLER GEAR	1
K	BEARING, BALL, ANNULAR 15 MM x 42 MM x 13 MM	GEARSHAFT, SPUR 24 T IDLER	2
		GEARSHAFT, SPUR 77 T IDLER	

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NOTES:

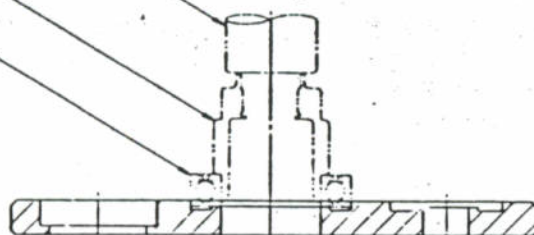
- 1 MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 INCH. INCLUDES THE FOLLOWING: IN THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. IN VENDOR NAME OR TRADE MARK.

2 BLACK OXIDE PER AMS 2485

SEE ITEM ON SHEET NO. 2

SHAFT-SEE CHART

BEARING-SEE CHART



SECTION A-A

USED ON ENGINE MODELS
250 SERIES

**RECEIVED
PLINT**

ITEM NO.	QUANTITY	REMARKS
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BREAK SHARP EDGES .010 U.O.S.

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